

Quantity	Digital*	1 Color	2 Color	3 Color	4 Color	5 Color	6 Color	7 Color	8 Color	9 Color	10 Color	11 Color	12 Color	13 Color	14 Color	Add On
1 – 12	5.00	3.50	4.40	5.40												.50
13 – 24	4.25	2.00	2.50	3.00	3.75											.50
25 - 48	3.75	1.29	1.92	2.55	3.18	3.81										.50
49 – 72	3.25	1.10	1.49	1.88	2.27	2.66										.40
73 – 144	3.00	.90	1.11	1.32	1.73	2.16	2.80	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	.40
145-287	Quote	.78	.87	.96	1.06	1.47	1.75	2.17	2.70	3.20	3.70	3.85	4.00	4.15	4.30	.30
288 - 575		.69	.77	.84	.93	.99	1.07	1.14	1.24	1.75	2.25	2.40	2.55	2.70	2.85	.25
576-1199		.46	.51	.55	.61	.68	.75	.83	.92	1.05	1.15	1.30	1.45	1.60	1.75	.20
1200-2399		.40	.44	.48	.52	.57	.63	.69	.76	.86	.95	1.11	1.26	1.41	1.56	.15
2400		.35	.37	.40	.44	.47	.051	.56	.61	.71	.81	.96	1.11	1.26	1.41	.10
2400 +		Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote	Quote

Note: A white under base is needed when printing dark garments and will be charged as a separate color and screen setup.

*Digital printing limited to white or light garments that do require white ink. Ink charges included.

Set Up Charges(Standard print 14"x16"):**

- Spot Screens / per Location \$25.00 per color (includes PMS Color match/Films)
- Reorder Screen Set Up \$10.00 per color
- Color Change \$10.00/Per color
- Process screen separations \$30.00
- Process Films \$75.00(Flat Fee)
- Minimum 72 pcs. Process on white only.
- Art file prep Charge \$50.00
- Pre-Production / Speculative sample \$45.00/Per color (Minimum Charge \$250.00 + 8.00 per shirt)
- Flash (72 or less) \$0.15
- Poly Bagging \$0.25
- Exact Qty 25% Upcharge
- 5 Day Rush 25% UpCharge
- 3 Day Rush 50% Upcharge
- 1 day Rush 100% Upcharge

Grapevine Apparel owns all screens and films.

ADD ON:(Difficulty Factor)

- Dark Garments
- Sweatshirts
- Towels
- Bags
- Metallic, puff, discharge, glitter, crystalline, high density, water base, gel, reflective ink, glow ink
- Nylon / Poly Mesh
- On or above pocket. Non normal positions
- Sleeve, leg, butt print

PERSONALIZATION AND NUMBERS:

- Vinyl Names: 2 x 14 \$4.50
- Vinyl 1 color number per set \$4.50
- Vinyl 2 color and player perfect \$8.00

PRODUCTION:

Normal 7 to 10 days, job is not put into que until all art is approved and shirt count is correct.

ART:

Sending vector files(ai, eps, cdr)..not bitmap embedded images insures no additional art charges. Please remember to convert all text to curves or lines prior to sending file.

****ALL ORDERS SHIPPED PREPAID.**

****Some charges not listed. Pricing may change with out notice. Allow for 3% spoilage.**

****Refer to Embroidery contract pricing for further cost.**